

WMTS-104:2018 Appliances (miscellaneous)

WaterMark Technical Specification

2018





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2018



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On 25 February 2013 management and administration of the WaterMark Certification Scheme transferred to the Australian Building Codes Board (ABCB). From this date all new technical specifications will be named WaterMark Technical Specifications (WMTS). The WaterMark Schedule of Products lists all current WMTS.

This Technical Specification supersedes WaterMark Technical Specification WMTS-104:2016.

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PREFACE

WaterMark Technical Specification WMTS-104:2018 Appliances (miscellaneous) was prepared by industry to supersede WaterMark Technical Specification WMTS-104:2016.

The objective of this Technical Specification is to enable product certification in accordance with the requirements of the Plumbing Code of Australia (PCA).

The objective of this revision is to incorporate requirements for the certification of pulp disposal macerators.

The word 'VOID' set against a clause indicates that the clause is not used in this Technical Specification. The inclusion of this word allows a common use clause numbering system for the WaterMark Technical Specifications.

The term 'normative' has been used in this Technical Specification to define the application of the appendices to which they apply. A 'normative' appendix is an integral part of a Technical Specification.

The test protocol and information in this Technical Specification was arranged by industry to meet the authorisation requirements given in the PCA.

The WaterMark Schedule of Products and Schedule of Excluded Products are dynamic lists and change on a regular basis. These lists are located on the ABCB website (<u>www.abcb.gov.au</u>). These lists are version controlled with appropriate historic references.



ACKNOWLEDGEMENTS

Australian Technical Specification ATS 5200.104 – 2005, on which this technical specification is based, was prepared by Standards Australia Committee WS-031, Technical Procedures for Plumbing and Drainage Products Certification. It was approved on behalf of the Council of Standards Australia on 14 December 2004.

The following organisations were represented on Committee WS-031 in the preparation of Australian Technical Specification ATS 5200.104 – 2005.

- AUSTAP
- Australian Electrical and Electronic Manufacturers Association
- Australian Industry Group
- CSIRO Manufacturing and Infrastructure Technology
- Certification Interests (Australia)
- Consumer Electronics Suppliers Association
- Copper Development Centre—Australia
- Gas Appliances and Services Association
- Master Plumbers Australia
- Master Plumbers and Mechanical Services Association of Australia
- Master Plumbers, Gasfitters and Drainlayers New Zealand
- National Fire Industry Association
- New Zealand Water and Waste Association
- Plastics Industry Pipe Association of Australia
- Plumbing Industry Commission
- South Australian Water Corporation
- Water Services Association of Australia

WaterMark Technical Specification WMTS-104:2018 was prepared by industry and reviewed by the ABCB WaterMark Technical Advisory Committee. It was approved by the ABCB on 18 December 2018.



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1 SCOPE

This Technical Specification sets out minimum product requirements for the connection of appliances to the water service and/or sanitary plumbing piping. Appliances covered by this Technical Specification are listed on the WaterMark Schedule of Products.

2 APPLICATION

Appliances covered by this Technical Specification are those not intended to directly supply drinking water and where it is considered that there is some risk of contamination through back siphonage.

This Technical Specification will be referenced on the WaterMark Certification Scheme Schedule of Products.

Appendix A sets out the means by which compliance with this Technical Specification shall be demonstrated by a manufacturer for the purpose of product certification.

3 **REFERENCED DOCUMENTS**

The following documents are referred to in this Technical Specification:

AS

1589	Copper and copper alloy waste fittings
1000	copper and copper anoy waste mange

2845.2 Water supply—Backflow prevention devices - Part 2: Air gaps and break tanks

2887 Plastic waste fittings

3688 Water supply—Copper and copper alloy body compression and capillary fittings and threaded-end connectors

AS/NZS

- 1260 PVC-U pipes and fittings for drain, waste and vent application
- 2845.1 Water supply—Backflow prevention devices Part 1: Materials, design and performance requirements
- 3499 Flexible tube connectors for water supply
- 3500.0 Plumbing and drainage Part 0: Glossary of terms
- 3500.1 Plumbing and drainage Part 1: Water services
- 3500.2 Plumbing and drainage Part 2: Sanitary plumbing and drainage



4020 Testing of products for use in contact with drinking water

IEC

61770 Electric appliances connected to the water mains—Avoidance of back siphonage and failure of hose-sets

BS

6920–1 Suitability of non-metallic products for use in contact with water intended for human consumption with regard to their effect on the quality of the water- Part 1: Specification

SA(SANZ)

HB 18.28 Guidelines third-party certification and accreditation—Guide 28—General rules for a model third-party certification system for products

PAS

29 Disposable pulp products for use in healthcare

4 **DEFINITIONS**

For the purpose of this Technical Specification, the definitions given in AS/NZS 3500.0 apply.

Pulp Disposal Macerator

A disposal appliance used to dispose pulp single-use containers (such as bedpans, urinals and bowls) containing human waste to sewer. Not used in conjunction with a toilet pan or pump.

5 MATERIALS

VOID

6 MARKING

Each appliance shall be permanently and legibly marked with the following:

- (a) Manufacturer's name, brand or trademark.
- (b) WaterMark.
- (c) Licence number.
- (d) The number of this Technical Specification, i.e., WMTS-104.



- (e) Minimum and maximum water supply pressure
- (f) Batch identification
- (g) For pulp disposal macerators:
 - 1. Maximum and minimum inlet flow rate
 - 2. Capacity
 - 3. Drain connection and the minimum fall requirement
 - 4. Allowable pulp container(s) for use with the appliance
 - 5. Maximum number of pulp container(s) per cycle

Other markings relevant to the correct installation and safe operation of the product, as specified in relevant standards referenced in this specification.

7 PACKAGING

The product shall be supplied with suitable packaging to prevent damage or contamination during transport and installation.

8 DESIGN

8.1 End connectors

Water service connections shall be capable of making a watertight seal to a fitting end connection complying with AS 3688.

Sanitary plumbing connections shall be capable of making a watertight connection to a waste fitting complying with AS 1589 or AS 2887 or a sanitary plumbing pipe or fitting complying with AS/NZS 1260.

8.2 Backflow prevention

Appliances shall—

- (a) comply with the backflow prevention requirements IEC 61770; or
- (b) comply with the backsiphonage test of AS 2845.2:1996; or
- (c) be supplied with a backflow prevention device complying with AS/NZS 2845.1 or a type required in AS/NZS 3500.1.



Where backflow prevention devices are required to be installed external to the appliance or apparatus, the devices shall be supplied with the appliance and include appropriate installation instructions.

8.3 Water seal

If the appliance has an integral waste trap, the water seal shall comply with AS 1589 or AS 2887 and AS/NZS 3500.2.

8.4 Electrical Safety

Electrical appliance components shall comply with the relevant requirements of the electrical regulator, where required.

8.5 Pulp Disposal Macerator

A pulp disposal macerator shall:

- (a) be designed so that it can only be operated with the lid closed
- (b) have a self cleaning function
- (c) have a hands free opening mechanism
- (d) provide descriptive feedback to the user in the event of a mechanical fault or cycle interruption
- (e) have a maximum pulp-water ratio of 10g per litre.

9 PERFORMANCE REQUIREMENTS AND TEST METHODS

9.1 Products in contact with drinking water

Products in contact with drinking water shall comply with AS/NZS 4020.

Hoses shall be tested as end-of-line product.

Products shall be deemed to comply with this requirement where the volume contained in the water supply pipework up to the backflow prevention device is less than 1 L and provided that the components comply with a recognised Standard that assesses the materials for their effect on the quality of water, e.g., BS6920-1, NSF 61.

NOTE: The only products considered to be in contact with drinking water are those upstream of the backflow prevention device.



9.2 Appliance hose connections

Hoses connected to appliances shall comply with the hose-sets requirements of AS/NZS 3499 or IEC 61770.

9.3 Strength of assembly

9.3.1 Hydrostatic Strength

When tested at twice the maximum working pressure and at the maximum working temperature for 5 minutes, the water inlet assembly shall not leak.

9.3.2 Watertightness

When tested at maximum working pressure and ambient temperature, the water inlet assembly shall not leak.

9.3.3 Maceration (Applicable to Pulp Disposal Macerator)

Disposable pulp single-use containers (such as bedpans, urinals and bowls) used with pulp disposal units shall comply with PAS 29.

10 TEST SEQUENCE AND TEST SAMPLE PLAN

VOID

11 PRODUCT DOCUMENTATION

11.1 Product data

Product data, which identifies critical product characteristics such as the following, shall be available:

- (a) Drainage requirements including size and position of piping.
- (b) Water supply temperature and pressure limitations.
- (c) Recommended maximum load per cycle so as to not exceed the pulp-water ratio.

11.2 Installation instructions

Detailed installation instructions shall be provided, which shall include the following:

(a) Reference to installation in accordance with AS/NZS 3500.1 and AS/NZS 3500.2 including the installation of any non-integral backflow prevention device.



- (b) Step-by-step instructions.
- (c) Commissioning procedures and adjustments required.
- (d) Information to ensure most efficient usage of the product.
- (e) Troubleshooting guide.
- (f) Contact details for after-sales service.



Appendix A MEANS FOR DEMONSTRATING COMPLIANCE WITH THIS TECHNICAL SPECIFICATION

(Normative)

A.1 SCOPE

This Appendix sets out the means by which compliance with this Technical Specification shall be demonstrated by a manufacturer under the WaterMark Certification Scheme.

A.2 RELEVANCE

The long-term performance of plumbing systems is critical to the durability of building infrastructure, protection of public health and safety, and protection of the environment.

A.3 PRODUCT CERTIFICATION

The purpose of product certification is to provide independent assurance of the claim by the manufacturer that products comply with this Technical Specification.

The certification scheme serves to indicate that the products consistently conform to the requirements of this Technical Specification.

The sampling and testing plan, as detailed in Paragraph A5 and Table A1, shall be used by the WaterMark Conformity Assessment Body. Where a batch release testing program is required it shall be carried out by the manufacturer as detailed in Paragraph A5.

A.4 DEFINITIONS

A.4.1 Batch release test

A test performed by the manufacturer on a batch of components, which has to be satisfactorily completed before the batch can be released.

A.4.2 Production batch

Clearly identifiable collection of units, manufactured consecutively or continuously under the same conditions, using material or compound to the same specification.

A.4.3 Sample

One or more units of product drawn from a batch, selected at random without regard to quality.

NOTE: The number of units of product in the sample is the sample size.



A.4.4 Sampling plan

A specific plan that indicates the number of units of components or assemblies to be inspected.

A.4.5 Type test batch

Schedule of units of the same type, identical dimensional characteristics, all the same nominal diameter and wall thickness, from the same compound. The batch is defined by the manufacturer.

A.4.6 Type testing (TT)

Testing performed to demonstrate that the material, component, joint or assembly is capable of conforming to the requirements given in the Technical Specification.

A.5 TESTING

A.5.1 Type testing

Table A1 sets out the requirements for type testing and frequency of re-verification.

A.5.2 Batch release testing

Where third-party certification requires a batch release test program it shall be established between the manufacturer and the WaterMark Conformity Assessment Body.

NOTE: See HB 18.28 for guidelines for third-party certification and accreditation.

A.5.3 Retesting

In the event of a test failure, the products within the batch shall be tested at an appropriate acceptable quality level (AQL) and only those batches found to comply may be claimed and/or marked as complying with this Technical Specification.



Characteristic	Clause	Requirement	Test method	Frequency	
Marking	6	Marking	Visual Inspection	At any change of the marking process or requirements	
	8.1	End connectors	Design review		
	8.2	Backflow protection.		At any change of design	
Design	8.3	Water Seal			
	8.4	Electrical Safety			
	8.5	Macerator Safety	-		
	9.1	Products in contact with drinking water	AS/NZS 4020 or Clause 9.1	At any change of design or	
Performance	9.2	Hose sets	AS/NZS 3499 or IEC 61770	materials specification or on renewal of certification, whichever	
	9.3.1	Hydrostatic strength	Clause 9.3.1	occurs first	
	9.4	Maceration PAS 29	Design Review		
Product documentation	11	Installation instructions	Visual inspection	At any change of installation or operation specification	

TABLE A2

BATCH RELEASE TESTS

Characteristic Clause		Requirement Test method		Frequency
Marking	Marking 6 Marking Visual Inspection		100%	
	8.1	End connectors	Visual Inspection	
Design	8.2	8.2 Backflow protection Visual Inspection Once per b		Once per batch
	8.3	Water Seal	Visual Inspection	
Performance	9.2	Appliance hose connections	Certificate of conformance to AS/NZS 3499 or IEC 61773	Once per batch
	9.3.2	Water tightness	Clause 9.3.2	



MINIMUM ANNUAL INSPECTION REQUIREMENTS BY WMCAB					
Characteristic	Clause	Requirement	Test method	Frequency	
Marking	arking 6 Marking Visual Inspection		100%		
	8.1	End connectors	Visual Inspection		
Design	8.2	Backflow protection	Visual Inspection	Once per batch	
	8.3	Water Seal	ter Seal Visual Inspection		
	9.2	Hose sets	Certificate of conformance to AS/NZS 3499 or IEC 61773	Once per batch	
Performance	9.3.2	Water tightness	Clause 9.3.2		
	9.4	Maceration PAS 29	Design Review	Once per batch	
Product documentation	11	Installation instructions	Visual inspection	100%	

TABLE A3



	1		
Characteristic	Clause	Requirement	Test method
Marking	6	Marking	Visual Inspection
	8.1	End connectors	Dimensional
	8.2	Backflow protection	Design review
	8.3	Water Seal	Visual Inspection
Design	9.2	Hose sets	AS/NZS 3499 or IEC 61770
	9.3.2	Water tightness	Clause 9.3.2
	9.3.2	Maceration PAS 29	Design Review
Product documentation	11	Product data/Installation and maintenance instructions	Product documentation

TABLE A4 RE-EVALUATION TESTING

Australian Building Codes Board

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Australian Building Codes Board GPO Box 9839 Canberra ACT 2601 www.abcb.gov.au